

**PART NUMBER** 

# PFF19-1825

DESCRIPTION

## FRONT UPPER RIGHT ENGINE MOUNT BUSH INSERT

#### **INSTALLATION GUIDE**

### **Contents (parts per pack):**

- 1 x Polyurethane A Insert
- 2 x Polyurethane B Insert

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

*It is recommended that:* 

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

Note: It should not be necessary to remove the engine mount from the vehicle

- 1. Clean any dirt and corrosion from the bores in the mount.
- 2. Fit polyurethane A insert into the engine mount bush, from the right hand side of the vehicle. As shown in *Figure 1*.
- 3. Insert each polyurethane B insert into holes at the top of polyurethane A insert, making sure the arrows with 'UP' inscribed on to it are facing upwards on vehicle. As shown in *Figure 1*.
- 4. Re-fit engine mount to the vehicle. Tension all hardware to manufacturers recommended torque settings.



Figure 1: Fitted Assembly Steps

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