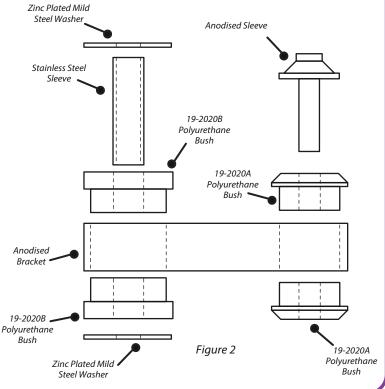


3. Insert the 19-2020A polyurethane parts into the other bore in the bracket.

4. Apply some of the supplied grease to the bore of the polyurethane parts and push in the stainless steel sleeve until it sits flush in the bush.

5. Place the two Washers on each face of the 19-2020B Bushes (as shown in Figure 2) and fit the new bracket in the same orientation as the original.

6. Tension all hardware to manufacturers recommended torque settings.



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