



PART NUMBER  
**PFF44-520**

DESCRIPTION  
**LOWER ENGINE MOUNT LARGE BUSH**

### INSTALLATION GUIDE

#### Contents (parts per pack):

2 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
1 x Stainless Steel Sleeve

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

#### Fitting Instructions:

1. Remove the original rubber bush from the bore of the lower engine mount.
2. Clean any dirt and corrosion from the bore of the mount and file off any sharp edges.
3. Press the polyurethane bush into the bore of the engine mount with the flat slot end of the bush facing towards the back of the car (Figure 1).
4. Apply some of the supplied grease into the bore of the polyurethane bush and fit in the stainless steel sleeve so that it sits flush.
5. Refit the lower engine mount to the vehicle and tension all hardware to manufacturers recommended torque settings.

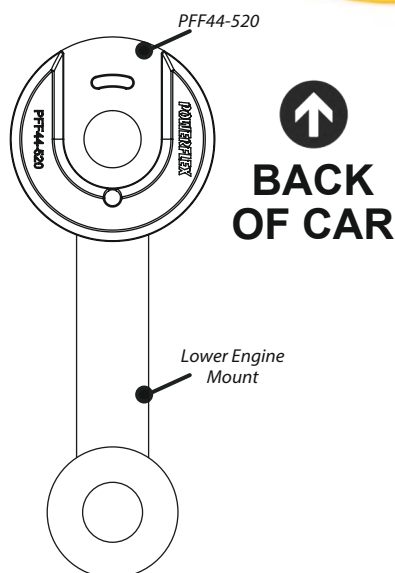


Figure 1

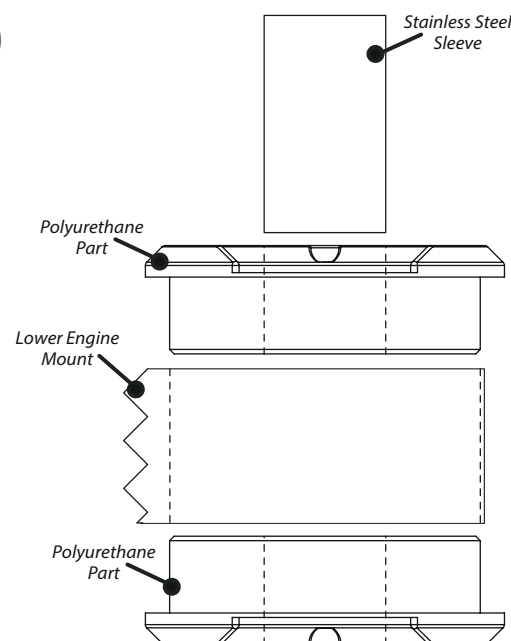


Figure 2 - how the polyurethane parts fit inside the lower engine mount