

**PART NUMBER** 

# PFR19-1920

**DESCRIPTION** 

#### **REAR SUBFRAME FRONT BUSH INSERTS**

#### **INSTALLATION GUIDE**

### Contents (parts per pack):

- 2 x Polyurethane A Bushes 1 x Grease
- 2 x Polyurethane B Bushes
- 2 x Polyurethane C Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Support rear subframe. Loosen all bolts on subframe. Remove front mount bolts completly to lower subframe to access to the front mounts.
- 2. Clean any dirt or debris from around the rubber bush and voidings. Apply some of the supplied grease on the inner and outer face of the inserts.
- 3. Fit 'A' Insert from the top of the mount. Figure 1.
- 4. Positon 'B' insert between the mount lower washer and matching feature on the rubber bush. Pull and slide insert over the plate to fit into position. Figure 2.
- 5. Fit 'C' insert into the bore of the mount from the bottom. Insert 'C' functions as a subframe alignment insert. Figure 3.
- 6. Refit subframe and tension all hardware to manufacturers recommended torque settings.





Figure 1 - diagram showing how polyurethane part A fits



Figure 3 - diagram showing how polyurethane part C fits

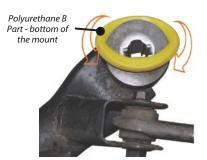




Figure 2 - diagram showing how polyurethane part B