

POWERFLEX®

PART NUMBER

PFR19-2210

DESCRIPTION

REAR BEAM MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes 1 x PTFE/Silicone Grease
2 x Polyurethane B Bushes 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the original bush including the outer shell from the rear beam.
2. Clean any dirt and corrosion from the bore of the beam. Remove any sharp edges using a rounded file.
3. Press the larger Bush A into the beam with the larger diameter lip fitting on the outside of the beam.
4. Apply grease into the bore of the bush and press in the sleeve.
5. Fit buffer washer Bush B to the opposing end of the bush on the inside of the beam.
6. Refit the rear beam to the vehicle and tension all hardware to the manufacturers recommended torque settings.

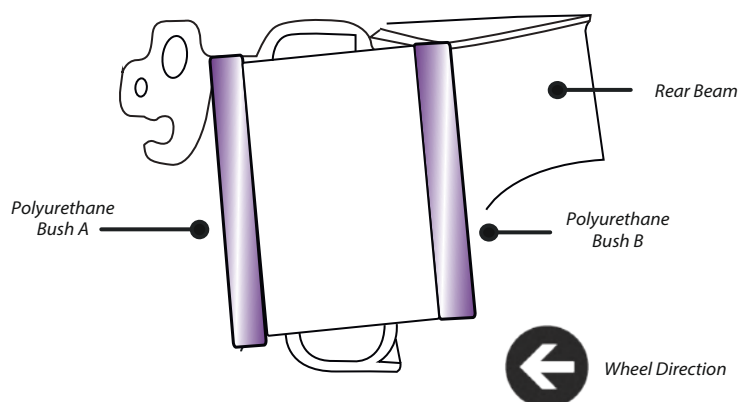


Figure 1 - diagram showing how the bush will fit inside the rear beam mount



Figure 2 - Bush Fitted