

**PART NUMBER** 

# PFR5-1921

#### DESCRIPTION

### REAR SUBFRAME REAR BUSH INSERT

#### **INSTALLATION GUIDE**

### **Contents (parts per pack):**

- 2 x Polyurethane A Inserts
- 2 x Polyurethane B Inserts

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

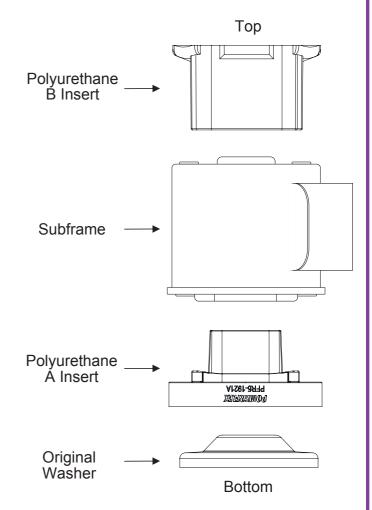
- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

- Support rear subframe. Loosen bolts on subframe.
  Remove front mount bolts completely to lower subframe to gain access.
- 2. Remove any flash lines from the voids in the original bush and clean any dirt/corrosion.
- 3. Fit the polyurethane A insert into the bottom side void on the subframe bush.
- 4. Fit the polyurethane B insert into the top side void on the subframe bush.
- 5. Place original washer flush against polyurethane A insert bottom face.
- 6. Tension all hardware to manufacturers recommended torque settings.



**POWERFLEX**