

## FITTING INSTRUCTIONS

**Product description:**

**PFR5-311** REAR BEAM TO CHASSIS MOUNT BUSH (x2)

**Contents (parts per pack):**

- 2 x bushes - lower 'A'
- 2 x bushes - upper 'B'
- 2 x centre metal sleeves
- 1 x grease sachet

**Fitting Instructions:**

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions are adhered to;
- wheel alignment to be checked and adjusted after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

1. Remove rear beam to chassis mount bushes (x2). A dedicated removal tool may be used to ease the removal or the original bushes.
2. Clean bore of any burrs or dirt, and lubricate the inside of the beam tubes with a light film of grease supplied.
3. Hand fit new Powerflex bushes into the beam. Note; bush marked 5-311A is the lower half, larger bush, 5-311B is the upper half, smaller 'cup' bush, refer to Fig 2.
4. With the larger bush in place, pull the beam down to allow the smaller 'cup' bush to be fitted on top of the beam bush.
5. Liberally lubricate the bore of the new bushes with grease supplied and press new metal sleeve inside the bush making sure the smaller 'cup' bush is located correctly
6. Reassemble the beam back to the car using the original nut's and bolts etc.
7. Tighten all hardware to manufacturer's original torque settings.
8. Test drive the vehicle. It is advisable to perform full wheel alignment check and adjustment as required.



Fig 1. Rear beam mount - Assembled.



Fig 2. PFR5-311 - Box Contents.