



PART NUMBER

**PFR57-820**

DESCRIPTION

**Front Engine Mount Bush**

INSTALLATION GUIDE

**Contents (parts per pack):**

- 2 x Polyurethane Bushes
- 1 x Anodised Aluminium Outer Shell
- 1 x Stainless Steel Sleeves
- 1 x PTFE/Silicone Grease
- 2 x Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



**Fitting Instructions:**

1. Cut or press out the original rubber bush including the outer shell from the engine mounting bracket.
2. Clean any dirt or corrosion from the bore of the bracket, removing any sharp edges or burrs with a rounded file.
3. Using a press to ensure the bracket and outer shell are square to each other, press the shell into the bracket. The shell can be pressed into the bracket in either direction.
4. Insert the bush into either side of the outer shell until the lips sit flush against the shell.
5. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve.
6. Place the supplied washers on either side of the bush while refitting the mount.
7. Refit the bracket to the vehicle and tension all hardware to the manufacturer's recommended torque settings.

